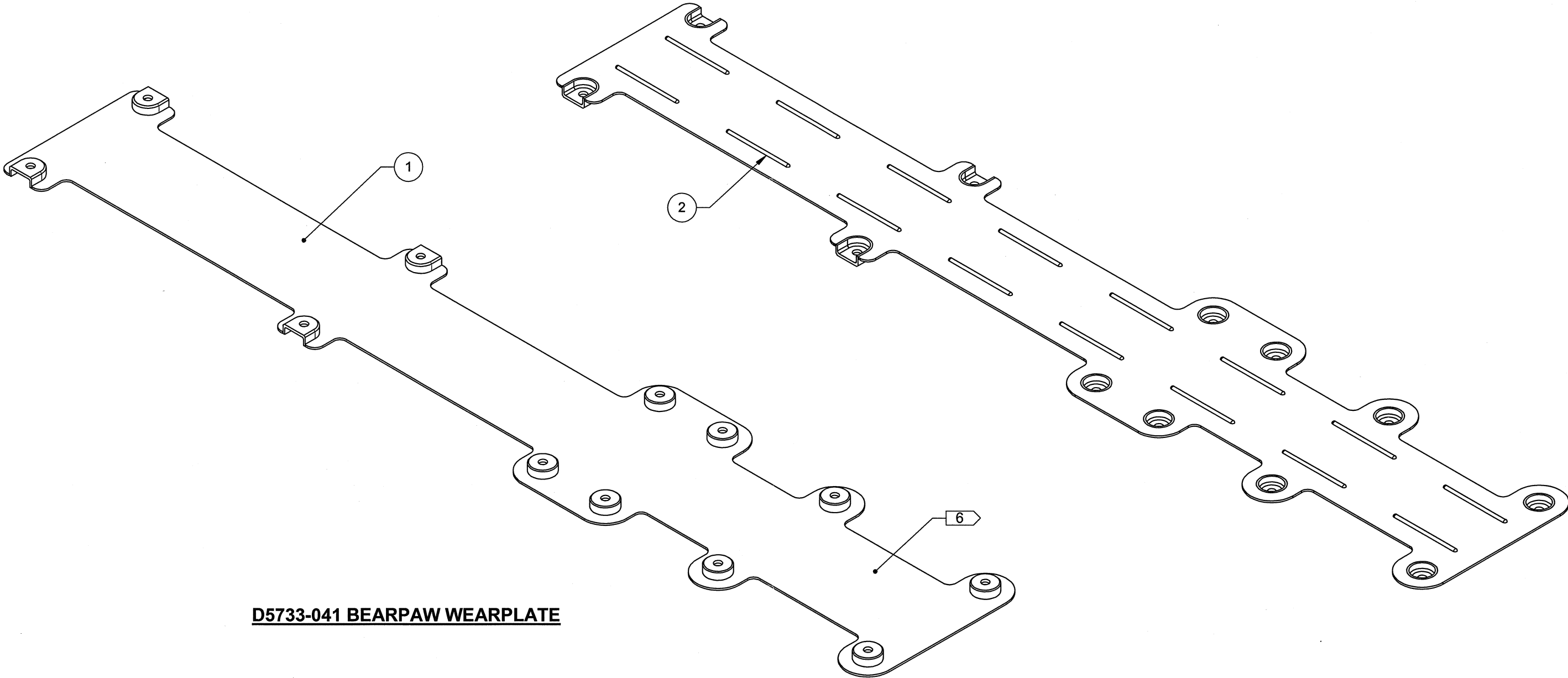


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5733-041	BEARPAW WEARPLATE
1	1	D5733-043	WEARPLATE WELDMENT
2	A/R	8259 \ 2059B	HARD SURFACING



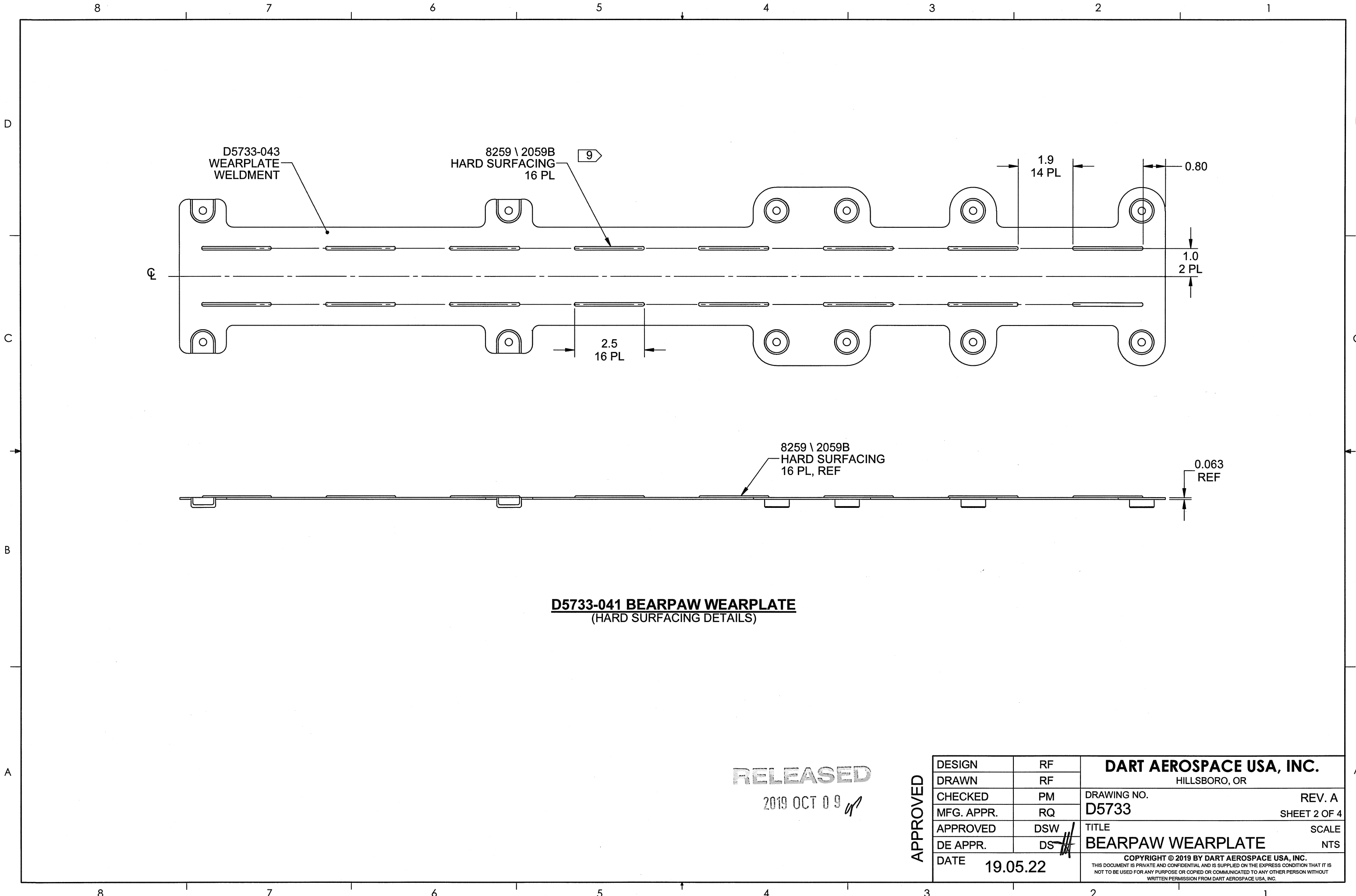
D5733-041 BEARPAW WEARPLATE

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 3.02 lbs
 - 8) WELDING: PER QSI 004
 - 9) BUILDUP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

RELEASED
2019 OCT 09
EN 15-918

APPROVED

A	NEW ISSUE	RF	19.05.22
REV.	DESCRIPTION		BY DATE
DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5733	SHEET 1 OF 4
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	BEARPAW WEARPLATE	NTS
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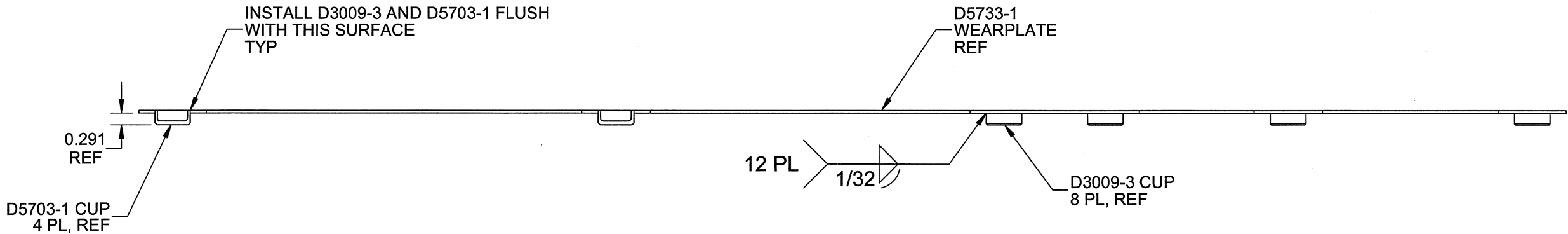
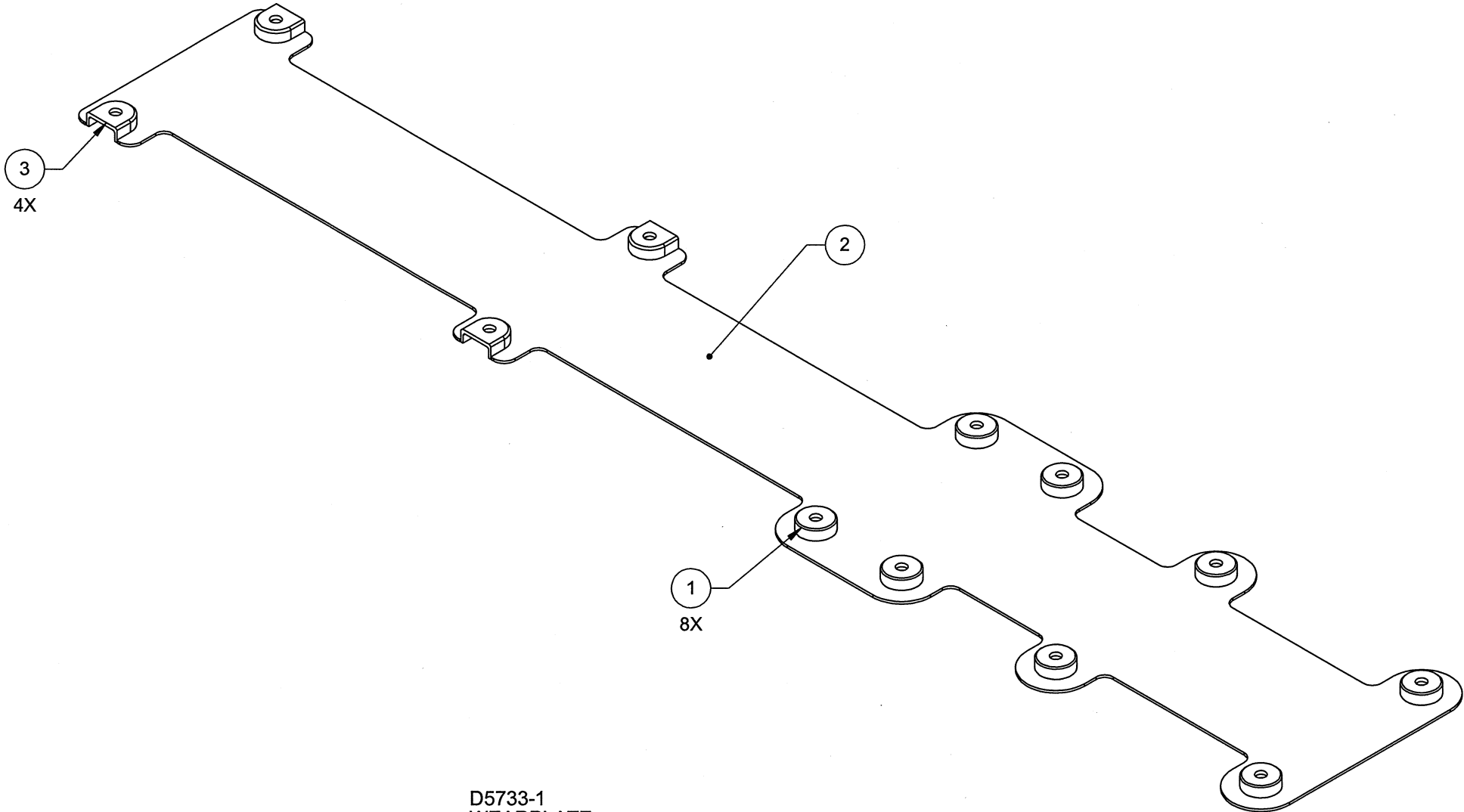
D5733-041 BEARPAW WEARPLATE
(HARD SURFACING DETAILS)

RELEASED
2019 OCT 09

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5733	SHEET 2 OF 4
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DE APPR.	DS	BEARPAW WEARPLATE	NTS
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ITEM	QTY -043	P/N	DESCRIPTION
	X	D5733-043	WEARPLATE WELDMENT
1	8	D3009-3	CUP
2	1	D5733-1	WEARPLATE
3	4	D5703-1	CUP



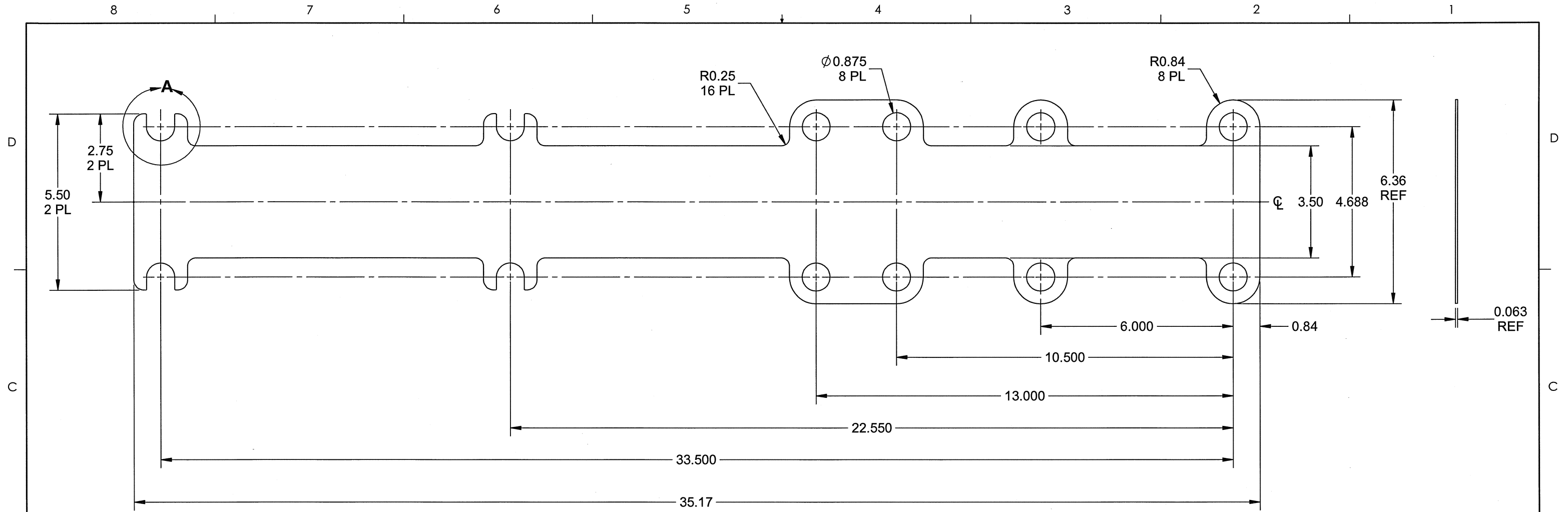
D5733-043 WEARPLATE WELDMENT
(CUP WELDING DETAILS)

- NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 2.86 lbs
8) WELDING: PER QSI 004

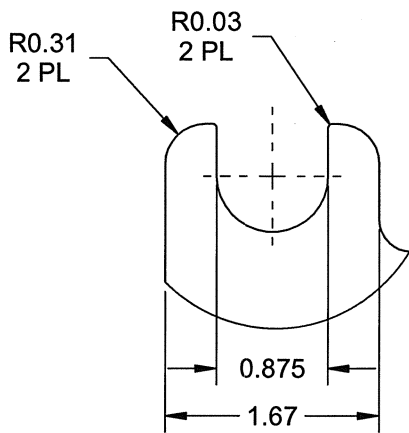
RELEASED
2019 OCT 09

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CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5733	SHEET 3 OF 4
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	BEARPAW WEARPLATE	NTS
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D5733-1 WEARPLATE



DETAIL A
(TAB DETAIL)
4 PL
SCALE 2X

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 0.063 THICK
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S16GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 2.54 lbs

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DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5733	SHEET 4 OF 4
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DE APPR.	DS	BEARPAW WEARPLATE	NTS
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